

 <p>PA-UfM AP-UpM</p>	<p>PARLIAMENTARY ASSEMBLY– UNION FOR THE MEDITERRANEAN</p> <p>ASSEMBLÉE PARLEMENTAIRE – UNION POUR LA MÉDITERRANÉE</p> <p>الجمعية البرلمانية للاتحاد من اجل المتوسط</p>
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*Plenary session*

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# DRAFT AGENDA

## 15th Plenary Session

Wednesday 13 February 2019, 18.00-20.00

Thursday 14 February 2019, 09.00-12.00

Strasbourg

Room WIC 200

1. Adoption of agenda
2. President's announcements
3. Presentation and adoption of the Bureau decisions
4. Presentation by the PA UfM Committees and adoption of recommendations
5. Presentation by the Secretary General of the UfM
6. Presentations by the United Nations High Commission for Refugees (UNHCR) and by the International Organization for Migration (IOM), followed by a debate on the challenges of migrants and refugees in the Mediterranean

**7. Any other business**

**8. Handover of the PA-UfM presidency from the European Parliament to the Grand National Assembly of Turkey and closing remarks**